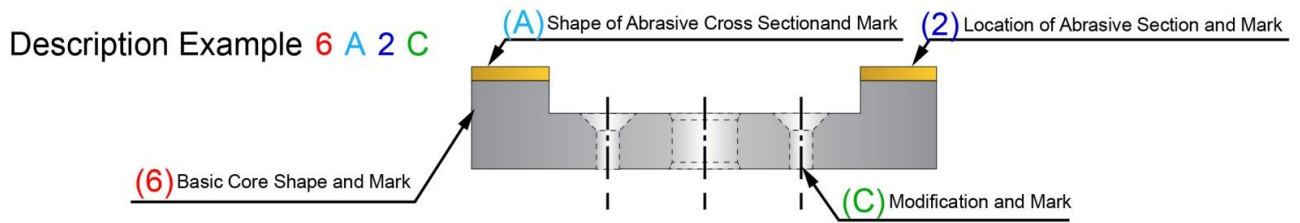




Basic Shape Code of Wheel



Basic Core Shapes and Marks

Mark	Basic Core Shape
1	
2	
3	
4	
6	
9	
11	
12	
14	
15	

Shapes of Abrasive Cross Section

Mark	Shape of Abrasive Cross Section	Mark	Shape of Abrasive Cross Section
A		J	
AH		K	
B		L	
C		LL	
CH		M	
D		P	
DD		Q	
E		QQ	
EE		S	
F		U	
FF		V	
G		Y	
H			



Location of Abrasive Section and Marks

Mark	Location	Figure
1	Periphery	
2	Side	
3	Sides	
4	Inside Bevel or Arc	
5	Outside Bevel or Arc	
6	Part of Periphery	
7	Part of Side	
8	Throughout	
9	Corner	
10	Internal	

Modifications and Marks

Mark	Modification	Figure
B	Drill and Counterbore	
C	Drill and Countersink	
H	Plain Hole	
M	Holes Plain and Threaded	
P	Relieved on One Side	
Q	Abrasive Section Inserted	
R	Relieved on Two Sides	
S	Abrasive Section Segmented	
SS	Abrasive Section Segmented and Slotted	
T	Threaded Holes	
V	Abrasive Section Reversed	
W	Stemmed	
Y	Abrasive Section Reversed and Inverted	